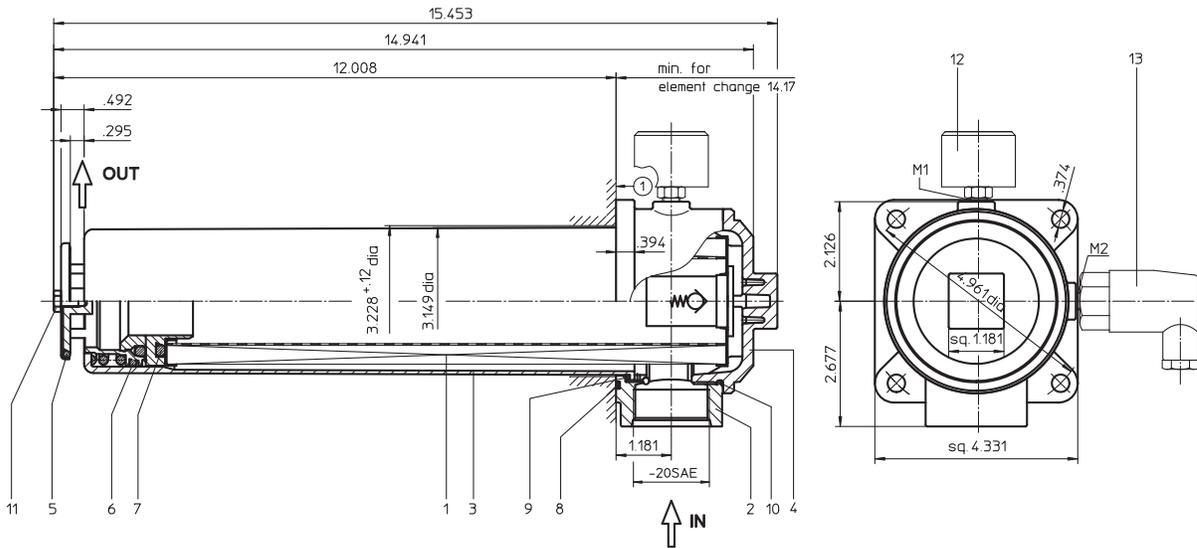


# Series TRW 310

## 145 PSI



mounting surface	①
surface quality	3,2 ▽
flatness tolerance	▭ 0,2

Weight: approx. 6.20 lbs.

Dimensions: inches

Designs and performance values are subject to change.

# Return Line Filter

## Series TRW 310

### 145 PSI

#### Description:

Return-line filter series TRW 310 have a working pressure up to 145 PSI.

The TRW filters are directly mounted to the reservoir and connected to the return-line. The inlet connection must be below the oil level.

The filter element consists of star-shaped, pleated filter material, which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow direction is from outside to inside.

Eaton filter elements are known for a high intrinsic stability and an excellent filtration capability, a high dirt-retaining capacity and a long service life.

For filtration finer than 40 µm use the disposable elements made of microglass. Filter elements as fine as 5 µm(c) are available; finer filter elements on request.

Eaton filter elements can be used for petroleum-based fluids, HW emulsions, water glycols, most synthetic fluids and lubrication fluids. Consult factory for specific fluid applications.

When changing the filter element, a detachable connection between the filter head and the filter bowl prevents dirty oil from flowing into the tank.

#### 1. Type index:

##### 1.1. Complete filter: (ordering example)

**TRW. 310. 10VG. 16. S. P. - . UG. 6. - . O. E2**

1	2	3	4	5	6	7	8	9	10	13	14
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- |    |   |
|----|---|
| 1  | <b>series:</b><br>TRW = tank-mounted return-line filter for horizontal tank-mounting  |
| 2  | <b>nominal size:</b> 310  |
| 3  | <b>filter-material and filter-fineness:</b><br>80G, 40G, 25G stainless steel wire mesh<br>25VG, 16VG, 10VG, 6VG, 3VG microglass<br>10P paper  |
| 4  | <b>filter element collapse rating:</b><br>16 = Δp 232 PSI   |
| 5  | <b>filter element design:</b><br>E = without by-pass valve<br>S = with by-pass valve Δp 29 PSI  |
| 6  | <b>sealing material:</b><br>P = Nitrile (NBR)<br>V = Viton (FPM)  |
| 7  | <b>filter element specification:</b><br>- = standard<br>VA = stainless steel  |
| 8  | <b>process connection:</b><br>UG = thread connection  |
| 9  | <b>process connection size:</b><br>6 = -20 SAE  |
| 10 | <b>filter housing specification:</b><br>- = standard  |
| 11 | <b>clogging indicator at M1:</b><br>- = without<br>O = visual, see sheet-no. 1616<br>E1 = pressure switch, see sheet-no. 1616<br>E2 = pressure switch, see sheet-no. 1616<br>E5 = pressure switch, see sheet-no. 1616 |
| 12 | <b>clogging indicator at M2:</b><br>possible indicators see position 11 of the type index   |

To add an indicator to your filter, use the corresponding indicator data sheet to find the indicator details and add them to the filter assembly model code.

##### 1.2. Filter element: (ordering example)

**01E. 320. 10VG. 16. S. P. -**

1	2	3	4	5	6	7
---	---	---	---	---	---	---

- |   |   |
|---|---|
| 1 | <b>series:</b><br>01E. = filter element according to company standard |
| 2 | <b>nominal size:</b> 320  |
| 3 | - 7   see type index-complete filter                                  |

## Technical data:

design temperature:	14 °F to +212 °F
operating temperature:	14 °F to +176 °F
operating medium	mineral oil, other media on request
max. operating pressure:	145 PSI
opening pressure by-pass valve:	29 PSI
process connection:	thread connection
housing material:	Al-cast, glass fiber reinforced polyamide
sealing material:	Nitrile (NBR) or Viton (FPM), other materials on request
installation position:	horizontal
volume tank:	.40 Gal.

Classified under the Pressure Equipment Directive 2014/68/EC for mineral oil (fluid group 2), Article 4, Para. 3.  
 Classified under ATEX Directive 2014/34/EC according to specific application (see questionnaire sheet-no. 34279-4).

## Pressure drop flow curves:

### Filter calculation/sizing

The pressure drop of the assembly at a given flow rate Q is the sum of the housing  $\Delta p$  and the element  $\Delta p$  and is calculated as follows:

$$\Delta p_{assembly} = \Delta p_{housing} + \Delta p_{element}$$

$$\Delta p_{housing} = (\text{see } \Delta p = f(Q) \text{ - characteristics})$$

$$\Delta p_{element} (PSI) = Q (GPM) \times \frac{MSK}{1000} \left( \frac{PSI}{GPM} \right) \times \nu (SUS) \times \frac{\rho}{0.876} \left( \frac{kg}{dm^3} \right)$$

For ease of calculation our Filter Selection tool is available online at [www.eatonpowersource.com/calculators/filtration/](http://www.eatonpowersource.com/calculators/filtration/)

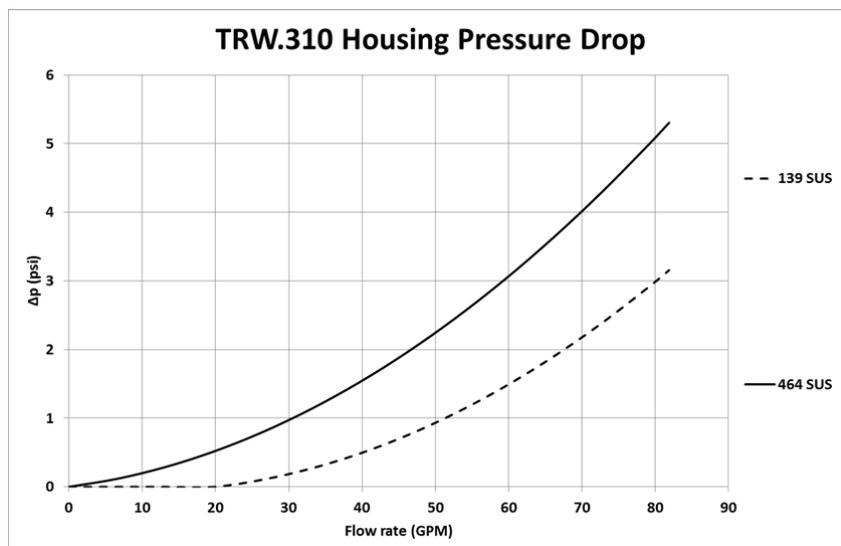
### Material gradient coefficients (MSK) for filter elements

The material gradient coefficients in psi/gpm apply to mineral oil (HLP) with a density of 0.876 kg/dm<sup>3</sup> and a kinematic viscosity of 139 SUS (30 mm<sup>2</sup>/s). The pressure drop changes proportionally to the change in kinematic viscosity and density.

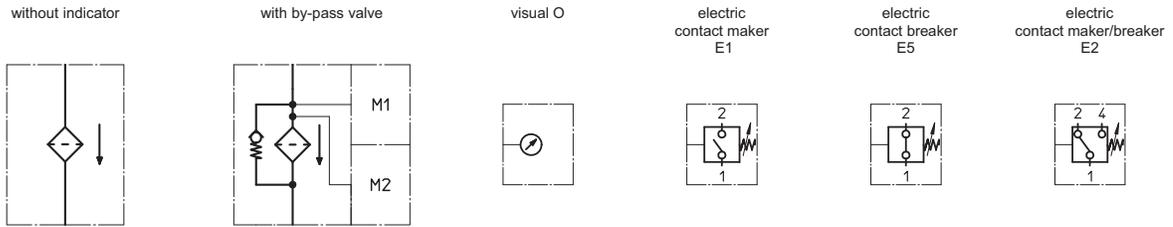
TRW	VG					G			P
	3VG	6VG	10VG	16VG	25VG	25G	40G	80G	10P
310	1.148	0.797	0.510	0.444	0.304	0.0337	0.0314	0.0215	0.253

### $\Delta p = f(Q)$ – characteristics according to ISO 3968

The pressure drop characteristics apply to mineral oil (HLP) with a density of 0.876 kg/dm<sup>3</sup>. The pressure drop changes proportionally to the density.



## Symbols:



## Spare parts:

item	qty.	designation	dimension	article-no.	
1	1	filter element	01E.320...		
2	1	filter head	NG 210-310	304423	
3	1	filter bowl	NG 310		
4	1	screw plug	M 90 x 2	316637	
5	1	O-ring	53 x 4	309143 (NBR)	332434 (FPM)
6	1	O-ring	62 x 4	308045 (NBR)	311472 (FPM)
7	2	O-ring	44 x 6	302222 (NBR)	304384 (FPM)
8	1	O-ring	88 x 3	304417 (NBR)	310266 (FPM)
9	1	O-ring	75 x 3	302215 (NBR)	304729 (FPM)
10	1	O-ring	82 x 3	305191 (NBR)	305298 (FPM)
11	1	sheet metal screw	DIN 7976-F 6,3x13	316641	
12	1	clogging indicator, visual	O	301721	
13	1	clogging indicator, electric	alternatively E1, E2 or E5	see sheet-no. 1616	

## Test methods:

Filter elements are tested according to the following ISO standards:

ISO 2941	Verification of collapse/burst resistance
ISO 2942	Verification of fabrication integrity
ISO 2943	Verification of material compatibility with fluids
ISO 3723	Method for end load test
ISO 3724	Verification of flow fatigue characteristics
ISO 3968	Evaluation of pressure drop versus flow characteristics
ISO 16889	Multi-pass method for evaluating filtration performance



**North America**  
 44 Apple Street  
 Tinton Falls, NJ 07724  
 Toll Free: 800 656-3344  
 (North America only)  
 Tel: +1 732 212-4700

**Europe/Africa/Middle East**  
 Auf der Heide 2  
 53947 Nettersheim, Germany  
 Tel: +49 2486 809-0

Friedensstraße 41  
 68804 Altlußheim, Germany  
 Tel: +49 6205 2094-0  
 An den Nahewiesen 24  
 55450 Langenlonsheim, Germany  
 Tel: +49 6704 204-0

**China**  
 No. 3, Lane 280,  
 Linhong Road  
 Changning District, 200335  
 Shanghai, P.R. China  
 Tel: +86 21 5200-0099

**Singapore**  
 4 Loyang Lane #04-01/02  
 Singapore 508914  
 Tel: +65 6825-1668

**Brazil**  
 Av. Julia Gaioli, 474 – Bonsucesso  
 07251-500 – Guarulhos, Brazil  
 Tel: +55 11 2465-8822

**For more information, please  
 email us at [filtration@eaton.com](mailto:filtration@eaton.com)  
 or visit [www.eaton.com/filtration](http://www.eaton.com/filtration)**

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